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EQUIPMENT LIST

MACHINING CENTERS

Fadal
2 - VMC CNC - X Axis 40”, Y Axis 20”, Z = 24” (1993 & 2000)
3 –VMC CNC - X Axis 40”, Y Axis 20”, Z = 31”, (2017 & 2019 & 2021)
1 - VMC CNC - X Axis 40”, Y Axis 20”, Z = 28”, 4th Axis (2000)
1 - VMC 20 - X Axis 16”, Y Axis 20”, Z = 24” (1991)
1 - VMC 30 x 16 - X Axis 30”, Y Axis 16”, Z = 24”, 4th Axis (2001)
1 - VMC 65 x 35 - X Axis 65”, Y Axis 35”, Z = 35 (2007)
1- VMC 30 x 16 - X Axis 30”, Y Axis 16”, Z = 24”, 4th Axis – Coolant Thru (2012)
1- VMC 43x 25.625 x X Axis 43”, Y Axis 25.625”, Z = 29” (2009)

Prototrack
3 - Plus Cad/Cam Milling Machines

ACU-RITE CNC Controller
1- Clausing Konia

Computers with Mastercam Milling Software (2021)

MILLING MACHINES

Bridgeports – 2 - All are equipped with the Anilan-Wisard Digital Read Out System

BORING BAR

Toshiba -BTD-110.R13 – X Axis 63, Y Axis 49, W Axis 19, B-360° programmable, Z = 60 (Rebuilt 2020)
York Portable Boring – Diameters up to 14” and up to 40’ in-line boring

LATHES

Victor Super 2080 Engine Lathe – 28” gap fully equipped, Metric and English threading
Turnmaster - 18x60 - 28” gap, English and Metric conversion
Toolmex – 710A **-** 17” over cross-slide, 28” over gap, 157” between centers, Metric and English conversion, (2000)
Trak Digital Read Out
Voest – 22” Metric and English Threading, 28” gap full equipped

CNC TURNING CENTER

Doosan

Lynx 220L (2010)
Puma 300 L 52” turning length, 20” turning diameter (2006)
Puma 300C 24.8” turning length, 15.7 turning diameter (2018)
Puma 8-HC – 20.9” turning length, 14.6” turning diameter (1996)
Puma 6S – 21” turning length, 12” turning diameter (2000)
ProtoTrak R/X 24Ø length 72” (2019)
Computers with Mastercam Lathe Software (2021)
Vangard 204”turning length, 33” swing (2007)

MISCELLANEOUS

Inspection Equipment

Brown & Sharpe Micro-Hite Checking Equipment with a digital read-out and printer read-out
Convel Compearater
Flex Mark – Etching Machine

Saws/Shear

Jaespa Horizontal Bandsaw
Grob Vertical Bandsaw
Kasto SBA 220 AU fully automatic production saw
Kalamazoo fully automatic production saw
Tenn Smith Shear 36”

Grinders/Sanders

3 - Surface and 1 - Cylindrical
1 - Delta Vertical
1 – Okamoto 24 x 12 Wet Grinder
1 – Chevalier Grinder w/sony digital readout

Broaching - Drake Arbor Press Keyway

Press - Enerpac – 30-ton capacity

Welders - Tig, Wire, Aluminum and Stick

Honer - Sunnen
Sand Blaster, Parts Cleaner